



PO No	Supplier	Line Item No	Ref No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit
PO039300	ACI001-VC	1	1	Net 30	M6061T6B0.500X04.500	6061T6 Bar 0.500 X 4.500 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft					12	3/19/2018	12	S052862	Stock	3/19/2018	\$ 9.58 / ft
					MT-1144-R2.000	1144 Steel Proof Round Bar 2.000" AISI 1144 STRESSPROOF STEEL ROUND BAR ASTM A311 OR UNS G11440				20		20	S052863	Stock	3/19/2018	\$ 15.59 / ft	
		12	13		M1018B2.000X02.500	1010-1025 Steel Bar 2.000 X 2.500 : MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR CSA G40-21 38W/44W/50W/60W/70W CSA G40-21 OR 38W/44W/50W/60W/70W receive ft					12		13	S052586	Stock	3/19/2018	\$ 26.68 / ft
					MT-4140-R0.500	4140 Steel Round Bar 0.500" : AISI 4140 ROUND BAR AS PER ASTM A29/AMS 6349/AMS 6382/AMS 6529 MIN: ROCKWELL C = 20 RC MAX: ROCKWELL C = 38 RC receive ft					20		24	S052587	Stock	3/19/2018	\$ 2.40 / ft
									Total:	64		69					

Plex 3/19/2018 4:09 PM Dart.Dubois.Pascal



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO039300

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO039300  
**PO Date:** 3/13/18  
**Due Date:** 3/19/18  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Lavoie, Chantal  
Phone: clavoie@dartaero.com  
  
**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:** QUOTE NO. SOU0091255, SOU0089404,  
SOU0090963, SOU0089881, SOU0089730

E-MAILED  
MAR 14 2018

## Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M6061T6B0.500X04.500		6061T6 Bar 0.500 X 4.500 Firmed 3/19/18 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft		3/19/18	12 ft	0 ft	12 ft	\$9.58333/ft	\$115.00
2	M2024T3S0.160		2024-T3 .160 Sheet Firmed 3/19/18 : MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 receive sf		3/19/18	48 sf	0 sf	48 sf	\$26.190833/sf	\$1,257.16
3	M6061T6S4.500X12.000		6061T6 sheet 4.500 X 12.000 (Cut to 20.000") Firmed 3/19/18 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft		3/19/18	1.67 ft	0 ft	2 ft	\$331.76047/ft	\$554.04

**Line Item Note** 1 PCS CUT AT 20" LONG

12  
MAR 19 2018

DAS  
11  
9-89

## PURCHASE ORDER

3/14/2018

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Items		Unit Price (CAD)	Extended Price
4	MT-4140-B-1.250X6.000		AISI 4140 Steel Bar Material: AISI 4140 STEEL BAR AS PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626 MIN. ROCKWELL C = 28 RC MAX. ROCKWELL C = 32 RC	Firmed	3/28/18	10 ft	0 ft	10 ft	\$68.905/ft	\$689.05		
5	MT-1144-R2.000		1144 Steel Proof Round Bar 2.000" AISI 1144 STRESSPROOF STEEL ROUND BAR ASTM A311 OR UNS G11440	Firmed	3/19/18	20 ft	0 ft	20 ft	\$15.5875/ft	\$311.75	DAS 11 9-89	MAR 19 2018
6	MT-A513-T- 1.125W0.188		A513 Seamless Alloy Steel Round Tubing 1.25"dia. x 0.188" Wall	Firmed	3/19/18	20 ft	0 ft	20 ft	\$7.25/ft	\$145.00		
7	M6061T6TS1.000W.120		6061T6 Sq Tube 1.00 X 1.00 X .120W : MATERIAL: 6061-T6 OR 6061- T651/T6510/T6511/T62 SQUARE TUBING AS PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160 receive ft	Firmed	3/19/18	40 ft	0 ft	40 ft	\$1.69025/ft	\$67.61	DAS 11 9-89	MAR 16 2018
8	M6061T6TS1.250W.120		6061T6 Sq Tube 1.250 X 1.250 X .120W : MATERIAL: 6061-T6 OR 6061- T651/T6510/T6511/T62 SQUARE TUBING AS PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160 receive ft	Firmed	3/19/18	40 ft	0 ft	40 ft	\$3.7225/ft	\$148.90	DAS 11 9-89	MAR 16 2018
9	MT-4140-S- 1.000X10.000		AISI 4140 Steel Sheet/Plate AISI 4140/4142 STEEL SHEET OR PLATE AS PER ASTM A829/ AMS 6395	Firmed	3/28/18	6 ft	0 ft	6 ft	\$94.95333/ft	\$569.72		

## PURCHASE ORDER

3/14/2018

Line Item	Part	Supplier Part No	Items								
			Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
10	M6061T6B1.000X3.000		6061T6 Bar 1.000 X 3.000 MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	3/19/18	12 ft	0 ft	12 ft	\$11.499166/ft	\$137.99	
11	Mt-4140-S-1.500X3.000		4140 Steel Bar 1.500 X 3.000 AISI 4140N STEEL SHEET OR PLATE AS PER ASTM A829 OR AMS 6395 MIN: ROCKWELL C = 28 RC MAX: ROCKWELL C = 32 RC receive ft	Firmed	3/28/18	6 ft	0 ft	6 ft	\$87.50/ft	\$525.00	
12	M1018B2.000X02.500		1010-1025 Steel Bar 2.000 X 2.500 MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR OR CSA G40-21 38W/44W/50W/60W/70W CSA G40-21 OR 38W/44W/50W/60W/70W receive ft	Firmed	3/19/18	12 ft	0 ft	12 ft	\$26.681666/ft	\$320.18	
13	MT-4140-R0.500		4140 Steel Round Bar 0.500" AISI 4140 ROUND BAR AS PER ASTM A29/AMS 6349/AMS 6382/AMS 6529 MIN: ROCKWELL C = 20 RC MAX: ROCKWELL C = 38 RC receive ft	Firmed	3/19/18	20 ft	0 ft	20 ft	\$2.4045/ft	\$48.09	

Grand Total: \$4,889.49

## Order Notes

- Procurement Quality Clauses
- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 3/14/18 7:28 AM dart.lavoie.chantal







**CERTIFIED INSPECTION REPORT AND TEST RESULTS  
FOR EXTRUDED PRODUCTS**

5850 Quality Way  
Prince George, VA 23875

**Can Do.**

		MANIFEST NUMBER 294083	DIE NUMBER RB0456	DATE OF SHIPMENT 5/4/2016
Quantity Certified	CUSTOMER PO 779543	ALOY/TEMPER 6061-T6511	SALESPERSON D.Schroeder (Canada)	
32 pcs	CUSTOMER PART NUMBER 51315794	DESCRIPTION SCRB .500 x 4.500		

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6.

**Mechanical Properties**

Tests	Lot No.	test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
3	201606588	4/11/16	min 44.80	max 45.60	min 42.70 max 43.00 12.75 18.00

**Chemical Composition for Aluminum Alloy 6061**

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others	Each	Total	Melt Source:
2M160330Y	201606588	6061	0.62	0.31	0.20	0.08	0.87	0.07	0.02	0.02	97.81	0.05	0.15		United States of America
2M160407C	201606588	6061	0.63	0.23	0.19	0.08	0.85	0.06	0.02	0.02	97.91	0.05	0.15		United States of America

EL98T

SCM extrusions are manufactured in the USA.

*Calvin J. Wiggins*

**Calvin J. Wiggins, Director of Quality & Technical Services**

*P014355*

Print Date: 5/4/2016

## TPI Work Test Certificate



**TUBE INVESTMENTS OF INDIA LIMITED  
TUBE PRODUCTS OF INDIA - MODULE - 1  
POST BOX NO.4 & 18, M T H ROAD, AVADI, CHENNAI - 600054**



Order No.	: BS8234 /16-JUN-17	TC No	: PAE/8C1770745
	: /	Date	: 19-JUL-17
Description	: PRECISION STEEL TUBES - CDW	Invoice No	: 3002020000018
Specification	: ASTM A513/A513M-15 T5 C1026	Invoice Date	: 17-JUL-17
Condition	: SRA	Job /Batch No	: RBCH1707060
Bundle No's	: 017011623,017011624,017011632,017011633		
Cust Part No	:		
Bundle	: CUSTOMER SIZE /CONDITION /QUANTITY /GROSS WEIGHT /TAG MARKING / WO.NO. / SPEC &		
Tagging	GRADE /DESTINATION / BUNDLE NO /COUNTRY OF ORIGIN.		
Tube Marking	: P.O.NO. /TPI-ED /SIZE /SPEC /CONDITION/ TAG MARKING/ HEAT NO. /MADE IN INDIA.		
P. Uom	: Inches		
Size	: 1.125" OD X 0.749" ID X 0.188" WT X 21'- 22' R/L		

Quantity In : 4802.953 Ft

### LADLE ANALYSIS :

Process	Heat No.	%C	%Mn	%P	%S	%Si	%Al	%Cr	%Ni	%Cu	%Nio
Min		.22	.6								
Max		.28	.9	.035	.035						
Obs	C357969	.259	.73	.012	.004	.1	.038				

Full Section Longitudinal Tensile Test at Room Temp				
Test	Heat No	Y.S	T.S	Elong.
Min		448	517	10
Max				
OBS	C357969	MPA	MPA	%
		504.98	594.1	29

Rock well Hardness	Roughness	
	OD	ID
80		
HRB		
94		-

Dimensions in : Inches				
Spec	OD	ID	WT	Len
Min	1.125	.744		252.008
Max	1.13	.749		264.016
OBS-Min	1.127	.746	0	261.969
OBS-Max	1.129	.747	0	262.913

### Technological Tests :

Test	Spec	Result
Crushing		-
Flaring		-
Flattening		-
Flanging		-
Rev. Flang.,		-
EIng.Gaug.Len		-

### Non-Destructive Tests :

Test	Spec	Result
Straightness	0.76/1000 MM MAX	0.30 / 1000
Eddy Current	100	100% TESTED OK
Visual		DEFECT FREE
Ultrasonic Test		-

This is to certify that the goods are supplied as per the purchase order and specification Requirements

Prepared by : N. Appammanu

Quality Shift Incharge Signature:

S. Es V.  
Mathavan.M  
Mgr-Quality-IBP-TP

for Tube Investments of India

Unit: Tube Products of India

Customer Name

ACIER CAMPI INC.

Customer PO#

69383

Invoice No

71965

Shipper No

67387

Heat Number

014162

## Union Drawn Steel II LP

1350 Burlington Street East, P.O. Box 98  
Hamilton, Ontario, Canada L8N 3A2  
Phone: (905) 547-4480, Fax: (905) 544-3852  
1-800-263-9966

## CERTIFICATE OF ANALYSIS CERTIFICAT D'ANALYSE

DATE	CUSTOMER ORDER NO. NO. DE LA COMMANDE DU CLIENT	MON-53670	MILL ORDER NO. NO. DE LA MILL	251589-00
PRODUCT DESCRIPTION PRODUIT DESCRIPTION	BILL OF LADING BON DE CONNAISSEMENT			

L 97 FE21829343 YOUR ITEM # : CF2ST

2 RD 1144 20/22 FT *adl*

"CENTURY"  
 COLD FINISHED STEEL BARS CARBON  
 COLD DRAWN & STRESS RELIEF ANNEALED  
 STANDARD AISI TOLERANCES  
 C .40/.48 MN 1.35/1.65 P .040MAX S .24/.33  
 TRANSPORT BY TRUCK - PROTECT WITH TARP  
 CHEMICAL & MECHANICAL TEST REPORT REQUIRED  
 ASTM A311 CLASS B & A108

COUNTRY OF ORIGIN - CANADA  
 HOT ROLL SOURCE : HAMILTON SPECIALTY BAR  
 NAFTA CERTIFIED YES: X NO:  
 LADLE ANALYSIS/ANALYSE DE LA COUILLER A COULER

HEAT NUMBER 014162	C.	.430	MN.	1.480	P.	.019	S.	.267
	SI.	.220	CU.	.200	NI.	.090	CR.	.140
	CB.		V.	.000	MO.	.036	PB.	
	B.		AL.	.000	SN.			

MECHANICAL PROPERTIES/PROPRIÉTÉS MÉCANIQUES

HEAT NUMBER 014162 *adl*

YIELD STRENGTH  
LIMIT D'ELASTICITE 128000 P.S.I. @ .2% OFFSET

ELONGATION (2 INCHES)  
ALLONGEMENT 8.000 %

TENSILE STRENGTH  
RESISTANCE À LA TRACTION 130000 P.S.I.

REDUCTION OF AREA  
STRICKTION 25.000 %

241 HB

MAG  
TEST

ROTO  
TEST

ULTRA  
SONIC TEST

NO WELDING OR WELD REPAIR PERFORMED ON THIS MATERIAL.  
THIS MATERIAL WAS NOT EXPOSED TO MERCURY DURING  
PROCESSING OR WHILE IN OUR POSSESSION.

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HAS BEEN TESTED IN ACCORDANCE  
WITH SPECIFICATION, AND THAT THE RESULTS ARE CORRECT AS CONTAINED IN THE  
RECORDS OF THE COMPANY.

PAR LES PRÉSENTES NOUS CERTIFIONS QUE LA MATIÈRE DÉCRITE A ÉTÉ TESTÉE  
CONFORMÉMENT AUX SPÉCIFICATIONS ET QUE LES RÉSULTATS SONT CORRECTS. COMME  
INDIQUÉ DANS LES RÉGISTRES DE LA COMPAGNIE.

*PER/PAR*

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M-1144-B2.000  
 DATE: MAR 19 2018

PO / BATCH NO.: 039300/5037863

MATERIAL CERT REC'D: YES  
 QUANTITY RECEIVED: 201  
 QUANTITY INSPECTED: 26  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 2.000  
 THICKNESS RECEIVED: 2.000  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>Astan A311</i>
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>Heat#T014162</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y <input type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u>	SIGNED OFF BY: _____
DATE: <u>9-89 MAR 19 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

## SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 1144 STRESSPROOF STEEL ROUND BAR  
SPECIFICATION: ASTM A311 QUNS G11440  
PART NUMBER: MT-1144-R [D,DDD]  
WHERE "D,DDD" = DIAMETER IN INCHES  
E.G. 5/8" ROUND BAR = MT-1144-R0.625

REV.	DESCRIPTION	DATE	BY	APPROVED
A	NEW ISSUE	17/08/09	VM	WM <i>2011.07.12</i>

C D B A

**DART**  
AEROSPACE Manufacturing, Design, Consultation & Testing  
Title: AISI 1144 STRESSPROOF STEEL  
ROUND BAR

Dwg No. MT-1144-R REV A

Design By: VM 09/05/2017 Fractions: 1/16  
Drawn By: VM 09/05/2017 Angles: 3.5°  
Checked: SAC 08/31/2017 Surfaces: 1/8"  
Mfg. Appr.: DE 08/31/2017 1. UNLESS OTHERWISE SPECIFIED  
QA Appr.: PD 08/31/2017 2. INTERPRET DRAWINGS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-2009  
Approved: VM 09/05/2017 3. DIMENSIONAL LIMITS APPLY AFTER PLATING  
Date: 09/05/2017 Scale: NTS WEIGHT: 0.0 LBS  
Sheet 1 of 1

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MADE PUBLIC OR COPIED EXCEPT AS AUTHORIZED IN THE CONTRACT AGREEMENT WITH THE MANUFACTURER.

2

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606146B0.500X04.500 PO / BATCH NO.: 039300/5052862  
 DATE: MAR 19 2018

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 12'  
 QUANTITY INSPECTED: 12'  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.500  
 THICKNESS RECEIVED: 0.500  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>(N)</u>	
CORRECT FINISH	Y <u>(N)</u>	
CORROSION	Y <u>(N)</u>	
CORRECT GRAIN DIRECTION	Y <u>(N)</u>	
CORRECT MATERIAL PER M-DRAWING	Y <u>(N)</u>	Ams QQA-200/8
CORRECT THICKNESS	Y <u>(N)</u>	
PHOTO REQUIRED	Y <u>(N)</u>	
CORRECT REF # TO LINK CERT	Y <u>(N)</u>	Test # 201606582
CORRECT MATERIAL IDENTIFICATION	Y <u>(N)</u>	
CORRECT M# ON THE MATERIAL	Y <u>(N)</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u>	SIGNED OFF BY: _____
DATE: <u>9-89 MAR 19 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

## SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
 SPECIFICATION: QQ-A-2258 OR AMS-QQ-A-2258 (OR AMS 4117/4128/4115/4116)  
 OR QQA-2008 OR AMS-QQ-A-2008 (OR AMS 4160)  
 OR ASTM B21 OR ASTM B221

△B

PART NUMBER:

M6061T6B	T.TTT	X	WW WWW
	THICK		WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES

"WW WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

RELEASED  
R 2009-08-03  
JW

B	REMOVE QQA-2250/11 OPTION, REFORMAT NOTES, ADD	CP	09/07/13
A	ASTM B21/B221 (ZN D7-1)	DS	01/06/08
REV	NEW ISSUE	BY	DATE
DESIGN	DS	DART AEROSPACE LTD	
DRAWN	JJS	DRAWING NO.	HAWKESBURY, ONTARIO, CANADA
CHECKED		REV. B	
MFG. APPR.		M6061T6B	SHEET 1 OF 1
APPROVED		TITLE	NTS
DE-APPR.		6061-T6 BAR	SCALE
DATE	09/07/13	COPYRIGHT © 2001 BY DART AEROSPACE LTD	
		THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS PROVIDED FOR INTERNAL USE ONLY AND IS NOT TO BE COPIED OR DISSEMINATED TO ANY OTHER PERSON, OR FOR ANY OTHER PURPOSE, WITHOUT THE EXPRESS WRITTEN CONSENT OF DART AEROSPACE LTD.	

A

8

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2

1

D

C

B

D

C

B